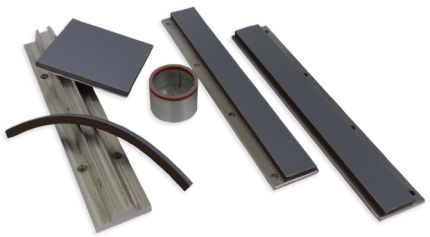
ISM

UNITEDSILICONE

TEFLON™ BONDED SILICONE - TECHNICAL DATA SHEET

United Silicone Teflon™ Bonded Silicone

Heat Seal Solutions for Today's Packaging Challenges



United Silicone Teflon™ (PTFE) direct bonded silicone is engineered to provide an alternative to wrapping silicone heat seal tooling with Teflon™ tape. Designed to be more robust – it lasts 10x longer in production, significantly reducing changeover and maintenance time while enhancing seal integrity.

With an excellent Teflon-to-silicone bond, this product provides effective solutions for sealing package inconsistencies caused by food contamination, thick or multiple layers of film, product dust or fine particles.

Teflon™ bonded silicone heat seal tool (left)

Teflon™ tape wrapped heat seal tool (right)

United Silicone Advantages

- Eliminates the need for Teflon™ tape
- Reduces the time required for changeovers and maintenance
- Enhances seal integrity which helps reduce leakers
- Increases resistance to product contamination for lower scrap rates
- Improves heat transfer for shorter, hotter heat seal cycles

Properties of Silicone Rubber Formulations

Formulation	Duro (Shore A)	Tensile Strength (PSI)	Compression Set (%)	Heat Resistance	Specific Gravity
Ultrasil (Red)	60	646	9	500°F (260°C)	1.71
Thermosil (Brown)	60	1030	20	600°F (315°C)	1.63
FDA-3A (red)	60	1050	18	500°F (260°C)	1.17
*additional formulations and durometers available					

Durometer – The hardness of a material as measured on the Shore A Scale.
Tensile Strength – The pulling stress just before the material breaks into two pieces.
Compression Set – The measure of material resiliency after being subjected to compression and heat.
Heat Resistance – Ability of a material to remain bonded to metal during exposure to extreme temperature.
Specific Gravity –The density of material divided by that of water.

"USI's Teflon bonded silicone remained in perfect condition after 6 weeks of trials…we would like to continue to expand and use this product on our other manufacturing lines."
- Major Food Corporation

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